

Riviera Classic 1 Inch Blind Model #RIV1

Top quality 1 inch horizontal aluminum window covering for commercial applications.



Key Features

Permanent Paint Process

Headrail: 1 inch high x 1 $\frac{5}{16}$ inch wide

Nominal .008 inch slat thickness

21.5mm ladder spacing

Optional 19.5mm ladder spacing

Guardian Tilter disengaging clutch mechanism

Limited lifetime warranty

Product Overview

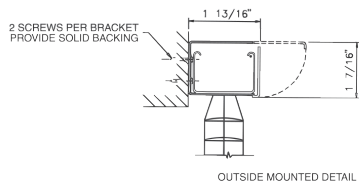
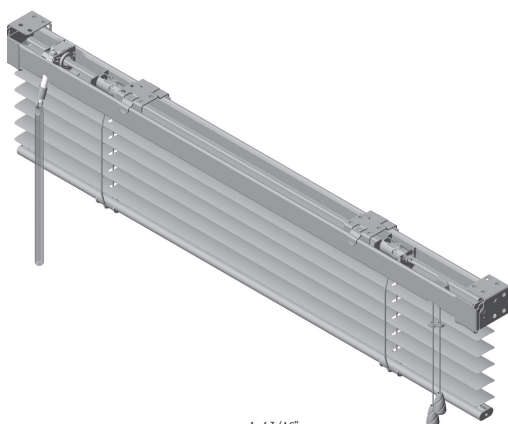
The Riviera Classic 1 Inch Blind represents LEVOLOR's top quality horizontal blind backed by a limited lifetime warranty. Committed to both durability and aesthetics, the Riviera Classic 1 Inch Blind combines the highest quality components with visibly attractive features to provide an overall superior product.

The permanent paint process disrupts the natural static attraction of dust particles to the slat. By removing the primary reason blinds attract dust, a reduction in accumulation can be achieved. Less dust means less maintenance and a cleaner, more professional appearance.

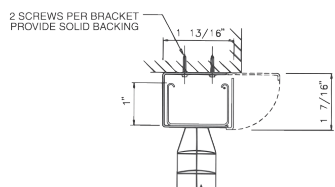
The durable and sleek headrail is made of roll-formed corrosion-resistant painted steel. The strength of the overall headrail profile provides smooth operation, even under heavy loads associated with large window applications. The steel hardware is machine-clinched, ensuring accurate alignment of moving parts and a long, maintenance-free operation.

The nominal 8 gauge thick slats are made of 5000 series magnesium aluminum alloy and provides overall strength and resiliency, guaranteeing a quality look for the life of the blind. As the industry leader, the Riviera Classic 1 Inch Blind's 21.5mm ladder spacing ensures tight closure and optimum light control. The exclusive Guardian Tilter disengaging clutch mechanism eliminates over rotation of the tilt wand and protects the tilt mechanism against breakage.

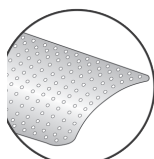
The Riviera Classic 1 Inch Blind is offered in a large selection of popular colors and specialty shapes. The SheerView perforation option provides a unique see-through feature, reducing solar heat gain by 42% as compared to a fully opened blind while optimizing the exterior view and maximizing light/glare control. Other options include the Top Lok Cord Lock, which holds the blind completely up or down for a consistent look across all windows.



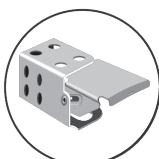
OUTSIDE MOUNTED DETAIL



INSIDE MOUNTED DETAIL



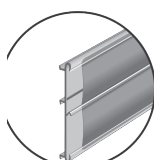
SheerView



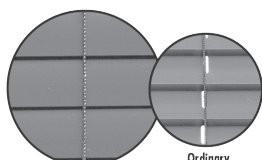
Open End Bracket



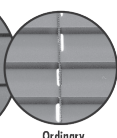
Hold-down Bracket



Vogue® Valance Option



LightMaster Route Hole



Ordinary Route Hole

Product Specifications

For more detailed specifications please reference Riviera Classic 1 Inch Blind product Guide Specifications.

Products

A. Riviera 1 Inch Blind manufactured by LEVOLOR

B. Lifetime Limited Warranty

C. Materials:

☐ **Headrail** shall be of .025 inch thick painted steel, "U" shaped, 1 inch high x 1 9/16 inches wide. All hardware shall be enclosed in the steel headrail.

☐ **Guardian Tilter** shall be of a .042 inch thick Tomized steel housing with a self-lubricating nylon, automatically disengaging worm and gear mechanism to eliminate overdrive.

☐ **Tilt Wand** shall be transparent with a hexagonal cross section 5/16 inch across flats.

☐ **Cord Lock** shall be .042 inch thick Tomized steel be crash-proof.

☐ **Drum and Cradle** shall be provided for each ladder.

- Drums shall be of .031 inch thick Tomized steel.
- Cradles shall be of .042 inch thick Tomized steel.

☐ **Installation Brackets** shall be of at least .048 inch thick painted steel with a rivet-hinged safety locking front cover to permit removal of headrail without lateral movement.

☐ **Ladders** (slat supports): Distance between slats shall not exceed 21.5mm. Optional 19.5mm ladder spacing.

☐ **Slats** shall be of 5000 series magnesium aluminum alloy. Slats shall be nominally 1 inch wide and the thickness of the slats shall be 8 gauge. Slats shall be (select one):

- Unperforated
- SheerView – Slats shall be perforated with a staggered pattern of .020 inch diameter holes, nominally 177 per inch of slat length. Slats shall have an openness factor of 6%. Available on select colors. Not all available with LightMaster™ option.

☐ **Bottomrail** shall be of .023 inch thick painted steel.

☐ **Options** shall include:

- | | |
|------------------------------------|--------------------------------------|
| a. Cutouts | i. Ring Pull |
| b. Extension Brackets | j. Telescopic or Non-Telescopic Pole |
| c. Hold Down Brackets | k. Top Lok Cord Lock |
| d. Multi-Colored Striping | l. Universal Ring Tilter |
| e. Multiple Blinds on One Headrail | m. 2 Slat Framed Vogue Valance |
| f. Pivot Plates | n. LightMaster™ |
| g. Projection Brackets | o. Specialty Shapes |
| h. Restrictive Cam Tilter | |

Riviera A-Frame 1 Inch Blind Model #RIV1-S

Top quality 1 inch horizontal aluminum window covering for all angular window applications.



Key Features

Fully operational fanned slats

Positive slat attachment

No stair-step effect

Guardian Tilter disengaging clutch mechanism

Standard Riviera 1 Inch headrail, slats, and components

Product Overview

The Riviera A-Frame 1 Inch Blind represents one of Levolor's most popular top quality specialty horizontal blinds backed by the Limited Lifetime Warranty. The A-Frame is custom built as a complete unit for increased durability and easier on-site installation.

To eliminate light leakage and the stair-step effect, a slat is attached parallel to the headrail. All fanned slats on the Levolor A-Frame blind are positively attached to the lift cords insuring smoother operation, greater reliability, and tighter closure as well as a cleaner, more aesthetic appearance. This feature also enables full, unhindered rotation of all slats, including the top fanned slats and the parallel slat connected to the headrail.

The A-Frame blind also includes the exclusive Guardian Tilter disengaging clutch mechanism which eliminates over rotation of the tilt wand and protects the tilt mechanism against breakage. This key feature eliminates the problem of the slats being locked in a permanent position preventing further opening or closing of the blind.

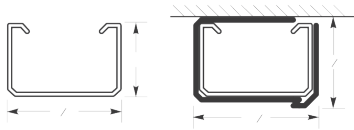
The A-Frame blind utilizes Riviera 1 Inch components – from the durable, sleek headrail and bottomrail to the high quality slats. This blind is built for maximum performance with Levolor committed to helping solve any design requirement. The A-Frame is offered in a large selection of popular colors. The SheerView perforation option provides a unique see-through feature, reducing solar heat gain up to 42% as compared to a fully opened blind while optimizing the exterior view and maximizing light/glare control.

Product Specifications

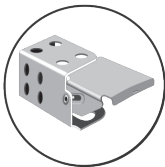
For more detailed specifications please reference Riviera A-Frame 1 Inch Blind product Guide Specifications.

Products

- A. Riviera A-Frame 1 Inch Blind manufactured by LEVOLOR
- B. Lifetime Limited Warranty
- C. Materials:



SheerView



Open End Bracket



Fanned Slats with Trim Detail



Hold-down Bracket

☐ **Headrail** shall be of .025 inch thick painted steel, "U" shaped, 1 inch high x 1 9/16 inches wide. All hardware shall be enclosed in the steel headrail.

☐ **Guardian Tilter** shall be of a .042 inch thick Tomized steel housing with a self-lubricating nylon, automatically disengaging mechanism to eliminate overdrive.

☐ **Installation Brackets** shall be of at least .048 inches thick painted steel with a rivet-hinged safety locking front cover to permit removal of headrail without lateral movement.

☐ **Ladders** (slat supports): Distance between slats shall not exceed 21.5mm.

☐ **Slats** shall be of 5000 series magnesium aluminum alloy. Slats shall be nominally 1 inch wide and the thickness of the slats shall be 8 gauge. All fanned slats are positively attached to the blind lift cord. Slats shall be (select one):

- a. Unperforated
- b. SheerView – Slats shall be perforated with a staggered pattern of .020 inch diameter holes, nominally 177 per inch of slat length. Slats shall have an openness factor of 6%.

☐ **Slat Fanning** Slats may be fanned at blind peak based on headrail slope. Fanned slats shall completely overlap and cover all available space during closure preventing light leakage. Fanned slats shall be completely operational and rotate in conjunction with other slats.

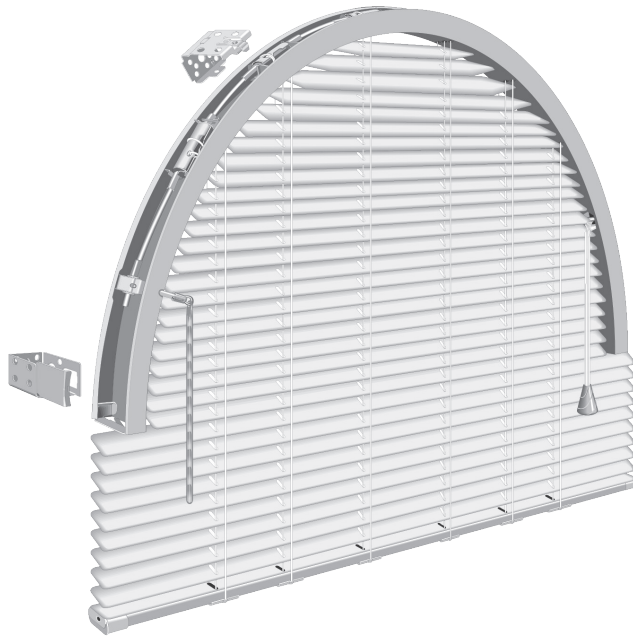
☐ **Operation** Blind shall have full tilt capability and lift to bottom of headail.

☐ **Options** shall include:

- a. Extension Brackets
- b. Hold-down Brackets
- c. Multi-Colored Striping
- d. Ring Pull
- e. Telescopic or Non-telescopic Tilter Pole
- f. Top Lok Cord Lock
- g. Universal Ring Tilter
- h. 2 Slat Framed Vogue Valance

Riviera Arch 1 Inch Blind #RIV1-S

Top quality 1 inch horizontal aluminum window covering for arch-shaped commercial applications.



Key Features

- One-piece roll formed headrail
- Custom fit headrail to window template
- Tilt and limited lift capability
- Heavy duty custom formed tilt components
- Hand trimmed slats

Product Overview

The Riviera Arch 1 Inch Blind represents one of Levolor's most popular top quality specialty horizontal blinds backed by a limited lifetime warranty. Each blind is hand crafted as a single unit using a one-piece roll formed headrail, insuring both durability and an aesthetic finish – no unsightly notching or back filling is required. The arch blind is fully operational with the slats that raise and lower as well as tilt.

Each slat near the top of the headrail is hand trimmed to eliminate light leakage and the stair-step effect. This feature also enables full, unhindered rotation of the slats. Additionally, the slats can be raised to the bottom of the Arch headrail maximizing functionally and appearance of the headrail.

The Arch blind also includes the exclusive Guardian Tilter disengaging clutch mechanism which eliminates over rotation of the tilt wand and protects the tilt mechanism against breakage. This key feature eliminates the problem of the slats being locked in a permanent position preventing further opening or closing of the blind.

The Arch blind utilizes standard Riviera 1 Inch components – from the durable, sleek headrail and bottomrail to the high quality slats guaranteeing the overall Levolor quality and is offered in a large selection of popular colors. This blind is built for maximum performance with Levolor committed to help solve any design requirement. The SheerView perforation option provides a unique see-through feature, reducing solar heat gain up to 42% as compared to a fully opened blind while optimizing the exterior view and maximizing light/glare control.

Product Specifications

For more detailed specifications please reference Riviera Arch 1 Inch Blind product Guide Specifications.

Products

A. Riviera Arch 1 Inch Blind manufactured by LEVOLOR

B. Lifetime Limited Warranty

C. Materials:

☐ **Headrail** shall be of .025 inch thick painted steel, "U" shaped, 1 inch high x $1\frac{9}{16}$ inches wide. All hardware shall be enclosed in the steel headrail.

☐ **Guardian Tilter** shall be of a .042 inch thick Tomized steel housing with a self-lubricating nylon, automatic disengaging worm and gear mechanism to eliminate overdrive.

☐ **Installation Brackets** shall be of at least .048 inches thick painted steel with a rivet-hinged safety locking front cover to permit removal of headrail without lateral movement.

☐ **Ladders** (slat supports): Distance between slats shall not exceed 21.5mm.

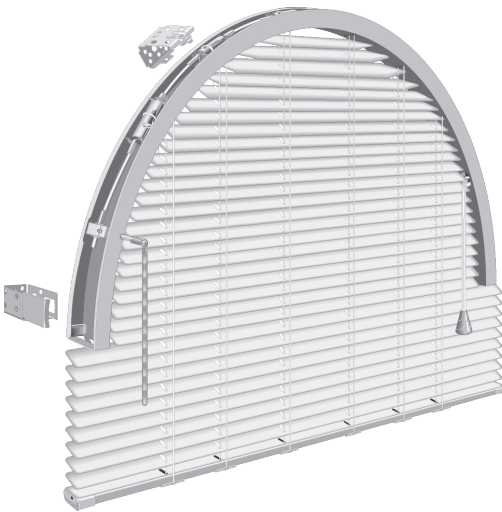
☐ **Slats** shall be of 5000 series magnesium aluminum alloy only. Slats shall be nominally 1 inch wide and the thickness of the slats shall be nominally 8 gauge. All fanned slats are positively attached to the blind lift cord. Slats shall be (select one):

- a. Unperforated
- b. SheerView – Slats shall be perforated with a staggered pattern of .020 inch diameter holes, nominally 177 per inch of slat length. Slats shall have an openness factor of 6%.

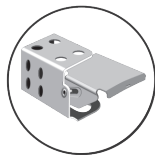
☐ **Operation** Blind shall have full tilt capability and lift to bottom of headrail.

☐ **Options** shall include:

- a. Top Lok Cord Lock
- b. Restrictive Cam Tilter



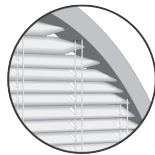
SheerView



Open End Bracket



Solid Headrail Detail



Slat Trim Finish